

8

7

6

5

4

3

2

1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	Revised & Redrawn Now "Station 1 Support Panel Handle Insert"	05/19/10	RJ Ponchione

D

D

C

C

B

B

A

A

#4-40 UNC-2B THRU
⊕ ∅ .25 (M) A B C

63.00

4.6

2.31

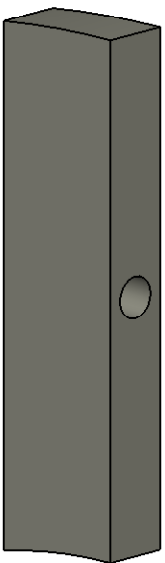
C

R81.1

B

R45.3

⊕ ∅ .25 (M) A B C

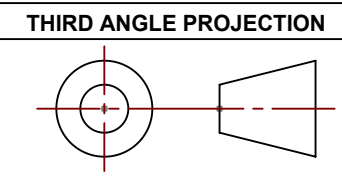


MATERIAL: CARBON LOADED PEEK

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING	HYTEC, INC					
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001			TITLE PHENIX CENTRAL UPGRADE FVTX HALF STATION 1 SUPPORT PANEL HANDLE INSERT					
FINISH			SIGNATURE	DATE	DWG. NO. 111-PHX-02-3807	SIZE D	SHEET NO. 1 of 1	
		Designer	Roger L. Smith	3/9/2010				
		Drawn	Roger L. Smith	3/9/2010				
		Checked	RJ Ponchione	4/12/2010				
		Engineer	RJ Ponchione	3/9/2010				
PART NO. 111-PHX-02-3807-1			Approved	RJ Ponchione	4/12/2010	SCALE 4:1	REVISION	A